Rollair® Rotary Screw Compressors



ROLLAIR 40-150E AND ROLLAIR V 40-150E







Worthington Creyssensac's heritage

Creyssensac was founded in Nanterre (near Paris), France in 1934 by Elie Creyssensac and quickly became renowned in the automotive industry for developing high quality piston compressors.

In the mid nineteen sixties, screw compressors were added to the product portfolio while 1973 saw the merge with Worthington. This further expanded the influence of the company in the compressed air world and reinforced the distributor network.

Today, its long-standing experience and continuous innovation ensure Worthington Creyssensac is a trusted partner for its customers.





Driven by technology Designed by experience

Discover what happens when a passion for technology is fused with hands-on industrial experience. Designs evolve towards more practical installation and maintenance, giving you the freedom to focus on your job. Product ranges include the exact machine you need, with the right options for your performance needs. Return on investment is ensured, while your carbon footprint shrinks. And, because we stay close to our customers, we're one step ahead when your needs change.

The power of the Rollair range

The Rollair 40-150E screw compressors provide high-quality compressed air for a wide range of industrial applications. With fixed or variable speed drive and an array of other options you can tailor the compressor to match your precise requirements.

Superior efficiency

- In-house design compression elements.
- · Direct drive transmission.
- · High-efficiency radial cooling fan.
- IE3 / NEMA Premium Efficiency motor.
- Integrated air dryer

Intelligent control

- Airlogic full colour 4.3 inch HD Touch display.
- Intelligent unload cycle control.
- Precise pressure control.
- · Warning indicators.
- · Graphical indication service plan.
- · Built-in online monitoring.

Ultimate reliability and serviceability

- Proven designs
- Reputed brands
- Modular design.
- · Extensive service support.

www.airwco.com

 Designed for harsh conditions and ambient temperatures up to 46°C.







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10 reasons to choose Worthington

Check out these innovative features and see how they provide you with high efficiency, ease of maintenance, low noise levels and outstanding cooling.



1. Element and drive train

- Gearbox technology ensuring outstanding efficiency and continued reliability.
- · Innovative design resulting in a smaller footprint.

2. High efficiency motors

- IE3 / NEMA Premium efficiency motor (standard on fixed speed machines, optional on variable speed ones).
- IP55, insulation Class.

3. Radial fan

- Low power consumption & reduced noise levels.
- Optimal cooling flow.
- Increased lifetime of oil, consumables and compressor.



4. Standard enclosed intake filter

- Low noise levels thanks to design and position of filter.
- · Improved FAD due to air intake positioning.
- High quality filtration to maximize oil quality and protect your compression element.

5. Intelligent controller

- The full-colour Airlogic controller offers a user-friendly interface to access all the compressor parameters, service notifications and events.
- The various control modes and intelligent algorithms allow the compressor to automatically adapt to demand changes.
- Built-in online monitoring allows the user to follow up on the compressor everywhere he goes.



6. Solid inlet baffle

- Small installation footprint: the unit can be placed against a wall.
- · Fitted with insulation foam to reduce noise.
- · Optimized air flow for improved cooling.
- · Added protection for the cooling fan.



7. In-house designed oil separator vessels

- Integrated minimum pressure valve (MPV) eliminates risk of leakage.
- Long lifetime thanks to cast iron parts.
- Designed for optimal oil separation.

8. In-house designed inverter

- Integrated Imperium inverter for RLR 75-150E IVR
- Robust industrial design with IP5X protection rating
- Compact, smart and user-friendly, controlled by Airlogic²
- Installed in a separate cubicle to ensure optimal cooling and easy maintenance

9. Separate coolers

- Separate oil and air cooler for highquality cooling and long lifetime of the coolers.
- · Gliding rails for easy and safe removal.
- · Easy access for cleaning.





10. Improved motor cooling

- Separate cooling flow.
- Suitable for harsh conditions and temperatures up to 46°C.

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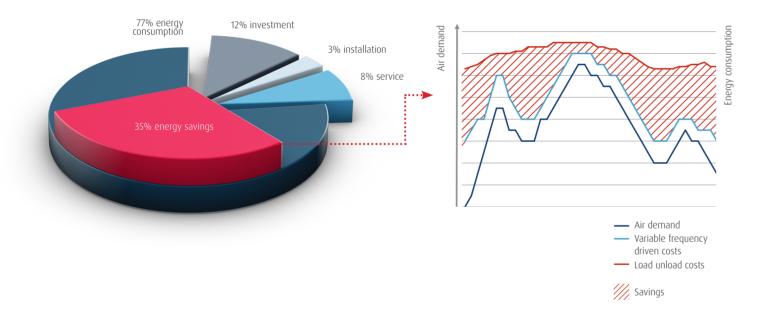
Optimize your energy consumption

Did you know that energy costs represent about 70% of the total operating cost of your compressor over a 5-year period? That's why reducing the energy consumption of our compressed air installation should be a major focus.

Variable speed technology

For the right application, variable speed technology, such as on the Rollair V, can cut the energy bill of your compressor by up to 35%. The Rollair V reduces energy consumption in the following ways:

- The variable frequency drive compressor matches air supply with demand therefore reducing energy consumption when the demand is lower. If the demand is stable then the Airlogic² controller quarantees a fixed set pressure.
- · No unload cycles above 20% load.
- · No peak current due to soft start.



How much energy could you save in your existing compressor installation?

Contact us for an energy audit. We will measure the air demand and energy consumption of your existing installation and generate a detailed report at the end. Based on your specific situation we can simulate and show how much your energy costs would reduce with your new compressor.



75% of the heat recoverable via energy recovery



100% Total electrical

Energy recovery

When air is compressed, heat is formed. The excess heat can be captured with an energy recovery option and channeled to other applications allowing you to save energy and cut costs. The energy recovery option integrates a heat exchanger on the oil circuit, which heats up the continuously pressurized water flow. The system is regulated automatically, and in case of limited water cooling capacity, the standard cooling system of the compressor will operate and backup the energy recovery device.

Airlogic² T touchscreen controller

The new Airlogic² T controller is truly state-of-theart, maximizing user-friendliness, efficiency and reliability. With a large 4,3" full-colour touchscreen display and 30+ languages, smooth control is at your fingertips. The integrated connectivity with remote monitoring possibilities enables full insight into your compressed air network and helps you to optimize and save energy.

Control and monitoring features:

- · Warning indications.
- Graphical indication service plan.
- Integrated ECO6i available as option to central control up to 6 compressors limiting the energy consumption and equalizing running hours across your whole system.
- Online visualization of running conditions.



Icons

Connectivity is the future. The Rollair 40-150E | V 40-150E comes fully prepared and enables you to benefit from all the advantages of ICONS:

- Remote monitoring that helps you optimize your compressed air system and save energy.
- On-time maintenance which optimizes costs and ensures a longer machine life.
- Potential problems are recognized before they can pose a threat to the continuity of your production.





Central controller technology

For installations with multiple compressors, a costly cascade system with a wide pressure band used to be the only way to operate. Additionally, the running hours of the compressors were not synchronized making strategic servicing difficult. Install the ECOntrol6 or the integrated compressor control (with a license) and get simple, central control to reduce system pressure and energy consumption in installations of up to 4 or 6 compressors.



Control features

- · Single pressure measurement point.
- · Minimized pressure band.
- Stable system pressure.
- Equalization of running hours.
- · Multiple IVR speed control.
- · Clear and visual graphical display.
- Online monitoring and controlling possible.

Enhanced air quality

Many people do not realize that the operating environment can have a major impact on the air quality at the compressor outlet. Even in a dedicated compressor house the inlet air can contain particulate or moisture which can have a negative impact on the production.

The Rollair 40-100E compressors are available with an integrated dryer option, which offers significant advantages compared to a stand-alone dryer:

- · Condensation removal at source minimizing pipework corrosion.
- Reduced footprint, up to 1/3rd of a stand-alone dryer.
- Intelligent dryer control, controlled by the Airlogic².
- · Higher operating temperatures compared to stand-alone.
- Single service visit, reducing maintenance costs.
- · No installation cost.



Options to optimize your operations



Every installation is different, therefore we offer you a wide range of options to enable you to personalize your Rollair 40-150E compressor to your needs.

Air quality

- Internal water separator reduces up to 90% of the condensate in the compressed air. (standard on Rollair 40-50-60)
- Automatic drain ensures no air loss during condensate removal (only in combination with internal water separator).
- Tropical thermostatic valve for use in humid and hot conditions.
- High-efficiency air intake pre-filtration panel avoids dust entering the compression element, protecting internal components and extending the compressor lifetime.

Energy saving

 Energy recovery pack - recovers up to 75% of the energy formed during the compressor process heat, which can be used to heat up water for boilers, showers etc.

Safety

- Wrong rotation direction control protects the compressor from possible damage when the power supplied by the energy provider is unreliable.
- Water shut-off valve outside the canopy for water- cooled machines.
- The oil pre-heater guarantees a certain oil temperature in the oil vessel to avoid condensation.

Control and monitoring

- ECO 4/6i integrated multiple compressor control for 4/6 compressors.
- Remote monitoring for additional convenience.

Available for Rollair 40-50-60:

Extended lifetime oil & filters

- "Plus" option including 4000 hours oil combined with an air and oil filter with the same lifetime.
- "Extended" option including 8000 hours oil with a long lifetime oil filter. This will guarantee optimal
 performance at all times.

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Technical data

| Fixed | Max. | Reference | Fre | e Air Deliv | ery | | Noise | Cooling | Weight | | Compressed | |
|------------------|---------------------|---------------------|--------|-------------|----------|-------|-------|---------|---------------|------|------------|------------------------|
| speed version | working pressure | working pressure | @ refe | rence con | ditions* | Motor | power | level** | air volume | std | T | air output diameter |
| Model | bar | bar | m³/h | I/s | cfm | kW | hp | dB(A) | m³/h | kg | kg | " |
| RLR 40 | 7.5 | 7 | 357 | 99 | 210 | 30 | 40 | 66 | 6660 | | | 1"1/2 |
| | 8.5 | 8 | 324 | 90 | 190 | 30 | 40 | 66 | 6660 | 626 | 796 | |
| | 10 | 9.5 | 297 | 83 | 175 | 30 | 40 | 66 | 6660 | 020 | | |
| | 13 | 12.5 | 255 | 71 | 150 | 30 | 40 | 66 | 6660 | | | |
| RLR 50 | 7.5 | 7 | 419 | 116 | 247 | 37 | 50 | 67 | 6660 | | 853 | |
| | 8.5 | 8 | 390 | 108 | 229 | 37 | 50 | 67 | 6660 | 683 | | 1"1/2 |
| | 10 | 9.5 | 367 | 102 | 216 | 37 | 50 | 67 | 6660 | 003 | | |
| | 13 | 12.5 | 319 | 89 | 188 | 37 | 50 | 67 | 6660 | | | |
| RLR 60 | 7.5 | 7 | 492 | 137 | 290 | 45 | 60 | 68 | 6660 | | | |
| | 8.5 | 8 | 465 | 129 | 273 | 45 | 60 | 68 | 6660 | 697 | 900 | 1"1/2 |
| | 10 | 9.5 | 428 | 119 | 252 | 45 | 60 | 68 | 6660 | 092 | | 1 1/2 |
| | 13 | 12.5 | 375 | 104 | 221 | 45 | 60 | 68 | 6660 | | | |
| RLR 75 | 7.5 | 7 | 601 | 167 | 354 | 55 | 75 | 70 | 9000 | | 1403 | 2" |
| | 8.5 | 8 | 572 | 159 | 337 | 55 | 75 | 70 | 9000 | 1170 | | |
| | 10 | 9.5 | 540 | 150 | 318 | 55 | 75 | 69 | 9000 | 1130 | | |
| | 13 | 12.5 | 447 | 124 | 263 | 55 | 75 | 69 | 9000 | | | |
| RLR 100E | 7.5 | 7 | 774 | 215 | 456 | 75 | 100 | 71 | 12600 | | | 2" |
| | 8.5 | 8 | 756 | 210 | 445 | 75 | 100 | 71 | 12600 | 1317 | 1590 | |
| | 10 | 9.5 | 677 | 188 | 399 | 75 | 100 | 70 | 12600 | 131/ | 1590 | Z |
| | 13 | 12.5 | 582 | 162 | 343 | 75 | 100 | 70 | 12600 | | | |
| RLR 100 | 7.5 | 7 | 882 | 245 | 519 | 75 | 100 | 69 | 12600 | | | |
| | 8.5 | 8 | 821 | 228 | 483 | 75 | 100 | 69 | 12600 | 4570 | | |
| | 10 | 9.5 | 742 | 206 | 437 | 75 | 100 | 68 | 12600 | 1570 | NA | 2" |
| | 13 | 12.5 | 629 | 175 | 370 | 75 | 100 | 68 | 12600 | | | |
| RLR 125 | 7.5 | 7 | 986 | 274 | 581 | 90 | 125 | 70 | 14760 | | | |
| | 8.5 | 8 | 972 | 270 | 572 | 90 | 125 | 70 | 14760 | | NA | 2" |
| | 10 | 9.5 | 868 | 241 | 551 | 90 | 125 | 69 | 14760 | 1600 | | |
| | 13 | 12.5 | 721 | 200 | 425 | 90 | 125 | 69 | 14760 | | | |
| RLR 150E | 7.5 | 7 | 1238 | 344 | 729 | 110 | 150 | 74 | 14760 | | | |
| | 8.5 | 8 | 1181 | 328 | 695 | 110 | 150 | 74 | 14760 | | | 3 |
| | 10 | 9.5 | 1073 | 298 | 632 | 110 | 150 | 73 | 14760 | 1800 | NA | 2" |
| | 13 | 12.5 | 907 | 252 | 534 | 110 | 150 | 73 | 14760 | | | |

All technical data for air-cooled machines without integrated dryer.
For technical data of water-cooled machines or machines with integrated dryer, please contact your local salesforce.



Dimensions Fixed Speed

| | Length std | Length T | Width | Height | |
|----------|---------------|-------------|-------|--------|--|
| Model | mm | mm | mm | mm | |
| RLR 40 | | | | | |
| RLR 50 | 1555 | 2055 | 890 | 1790 | |
| RLR 60 | | | | | |
| RLR 75 | 1973 | 2773 | 1060 | 1630 | |
| RLR 100E | 1923 | 2//3 | 1000 | 1030 | |
| RLR 100 | - 2125 | NA | 1060 | 1630 | |
| RLR 125 | 2125 | INA | 1000 | 1030 | |
| RLR 150E | 2333 | NA | 1060 | 1630 | |

Technical data

| Inverter driven version | Working pressure | all delivery | | егу | Max. free air delivery | | | | | | | | | | | | | | |
|-------------------------------|---------------------|--------------|-----|-----|------------------------|-----|-----|------|-----|-----|------|-----|-----|----------|------|------|------|------|------|
| Model | | 7 | 7 | 7 | 7 | 7 | 7 | 9.5 | 9.5 | 9.5 | 10 | 10 | 10 | 12.5 | 12.5 | 12.5 | 13 | 13 | 13 |
| Model | bar | m³/h | I/s | cfm | m³/h | I/s | cfm | m³/h | I/s | cfm | m³/h | I/s | cfm | m³/h l/s | I/s | cfm | m³/h | I/s | cfm |
| RLR 40 IVR | 4-10 | 95 | 27 | 56 | 335 | 93 | 197 | 289 | 80 | 170 | 281 | 78 | 165 | n.a. | n.a. | n.a. | n.a. | n.a. | n.a. |
| | 4-13 | 83 | 23 | 49 | 291 | 81 | 171 | 289 | 80 | 170 | 289 | 80 | 170 | 236 | 66 | 139 | 229 | 64 | 135 |
| RLR 50 IVR | 4-10 | 118 | 33 | 69 | 414 | 115 | 244 | 364 | 101 | 214 | 353 | 98 | 208 | n.a. | n.a. | n.a. | n.a. | n.a. | n.a. |
| | 4-13 | 103 | 29 | 60 | 360 | 100 | 212 | 364 | 101 | 214 | 363 | 101 | 214 | 284 | 79 | 167 | 276 | 77 | 162 |
| RLR 100 IVR | 4-10 | 251 | 70 | 148 | 874 | 243 | 516 | 752 | 209 | 443 | 730 | 203 | 430 | n.a. | n.a. | n.a. | n.a. | n.a. | n.a. |
| | 4-13 | 211 | 59 | 124 | 742 | 206 | 437 | 752 | 209 | 443 | 751 | 209 | 442 | 629 | 175 | 370 | 610 | 169 | 359 |
| RLR 125 IVR | 4-10 | 282 | 78 | 166 | 990 | 275 | 583 | 846 | 235 | 498 | 821 | 228 | 483 | n.a. | n.a. | n.a. | n.a. | n.a. | n.a. |
| | 4-13 | 243 | 67 | 143 | 851 | 237 | 501 | 846 | 235 | 498 | 845 | 235 | 497 | 721 | 200 | 425 | 700 | 194 | 412 |
| RLR 150E IVR | 4-10 | 199 | 55 | 117 | 1145 | 318 | 674 | 1020 | 283 | 601 | 990 | 275 | 583 | n.a. | n.a. | n.a. | n.a. | n.a. | n.a. |
| | 4-13 | 167 | 46 | 98 | 960 | 267 | 565 | 954 | 265 | 562 | 952 | 264 | 561 | 883 | 245 | 520 | 857 | 238 | 504 |

^{*} Unit performance measured according to ISO 1217, Annex C, latest edition.

** Noise level measured according to ISO 2151 with optional baffle.

All technical data for air-cooled machines without integrated dryer. For technical data of water-cooled machines or machines with integrated dryer, please contact your local salesforce.

| | | otor wer | Noise level | Cooling air volume | Weight | | Compressed air output diameter | |
|--------------|-----|-------------|----------------|--------------------------|--------|------|--------------------------------------|--|
| Model | kW | h. | dp/4) | ∞³/b | V | VT | ,, | |
| model | KW | hp | dB(A) | m³/h | kg | kg | - | |
| RLR 40 IVR | 30 | 40 | 67 | 5400 | 0.40 | 1025 | 4114 / 2 | |
| | 30 | 40 | 66 | 5400 | 840 | 1025 | 1"1/2 | |
| RLR 50 IVR | 37 | 50 | 68 | 5760 | 020 | 1105 | 4114 / 2 | |
| | 37 | 50 | 67 | 5760 | 920 | 1105 | 1"1/2 | |
| RLR 100 IVR | 75 | 100 | 70 | 12600 | 1640 | NIA | ווכ | |
| | 75 | 100 | 69 | 12600 | 1640 | NA | 2" | |
| RLR 125 IVR | 90 | 125 | 71 | 14760 | 4470 | | 2" | |
| | 90 | 125 | 70 | 14760 | 1670 | NA | 2" | |
| RLR 150E IVR | 110 | 150 | 74 | 14760 | 1000 | NIA | 211 | |
| | 110 | 150 | 73 | 14760 | 1900 | NA | 2" | |



Dimensions IVR

| | Length std | Length T | Width | Height |
|--------------------|---------------|-------------|-------|--------|
| Model | mm | mm | mm | mm |
| RLR 40 RLR 50 | 1684 | 2333 | 1060 | 1630 |
| RLR 100 RLR 125 | 2125 | NA | 1060 | 1630 |
| RLR 150E | 2333 | NA | 1060 | 1630 |

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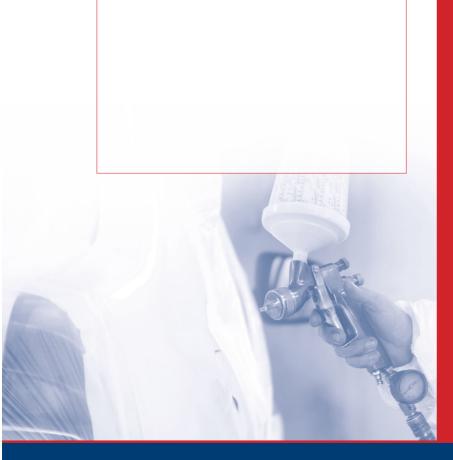
^{**} Noise level measured according to ISO 2151 with optional baffle.



DRIVEN BY TECHNOLOGY DESIGNED BY EXPERIENCE



CONTACT YOUR LOCAL WORTHINGTON CREYSSENSAC REPRESENTATIVE.





Care. Trust. Efficiency.

Care.

Care is what service is all about: professional service by knowledgeable people, using high-quality original parts.

Trust.

Trust is earned by delivering on our promises of reliable, uninterrupted performance and long equipment lifetime.

Efficiency.

Equipment efficiency is ensured by regular maintenance. Efficiency of the service organization is how Original Parts and Service make the difference.

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